

5/42

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24411
<b>Description:</b> Bearing	<b>Part Number:</b>	D2611
<b>Drawing:</b> D2611 Rev. <del>A</del> B <i>EC</i> 01-07-13 MPP2151	<b>Qty:</b>	40

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	<i>JA</i>	05.10.03	40
2	PURCHASING	Issue P/O: <del>2008760</del> Purchase part as per Dwg D2611 Possible supplier: Alinabal, P/N: CBA-6-B2 <b>Material release note required</b>	<i>AL</i>	05/10/04	40
3	RECEIVING	Receive and Inspect for transit damage	<i>CL</i>	05/10/13	40
4	QC	Inspect Level 6	<i>U</i>	05.10.20	40
5	STORES	Identify and Stock	<i>CL</i>	05/10/21	40
6	EXPEDITING	Close W/O Cost / Part: <i>5.535</i> <i>05/10/24</i> <i>(40)</i> <i>(40)</i> <i>5.82</i>	<i>JA</i>	05/10/24	40

Rev	Date	Change	Revised By	Approved
A	97.08.19	New Issue		JB
B	99.06.23	Re-format	DM	<i>EC</i>

RELEASED  
*EC* 99.10.07

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DP Date: 05/10/24

NOTE: Date & initial all entries

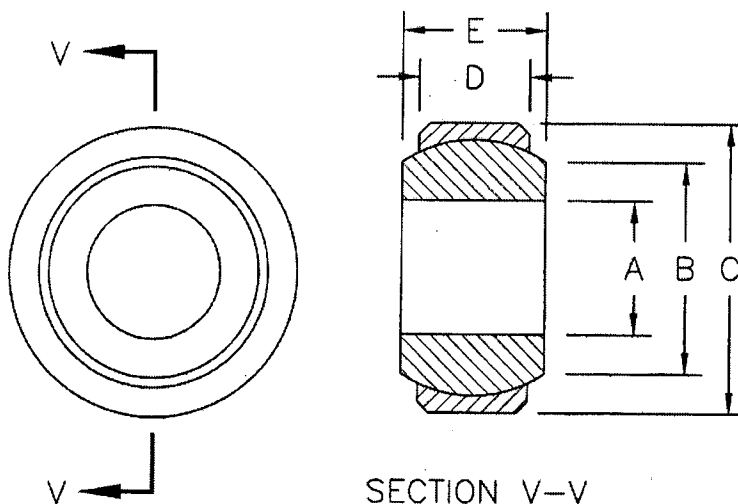
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2611	REV. B SHEET 1 OF 1
DATE 01.07.04		TITLE BEARING	SCALE NTS
A	97.07.31	NEW ISSUE	
B	01.07.04	REDRAWN	

## SPECIFICATION CONTROL DRAWING

DESCRIPTION: SPHERICAL BEARING  
POSSIBLE SUPPLIERS: ALINABAL, P/N CBA-6-B2  
ALL DIMENSIONS ARE IN INCHES



A	B	C	D	SHOP COPY RETURN TO ENGINEERING COPY
0.375	0.592 (REF)	0.8125 <sup>+0.0000</sup> <sub>-0.0005</sub>	0.312±0.005	0.406±0.005

**RELEASED**  
01.07.05 *[Signature]*

WORK ORDER  
NO. 24411

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 03, 2005  
11:23 am

Work Order No : 0024411  
Project Name : D2611  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2611  
Description : Bearing  
Manufactured : Yes  
Amount Req'd : 40  
Amount Done : 0  
Start Date : 10-03-05  
Est Finish Date : 10-20-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

**CERTIFICATE OF COMPLIANCE**

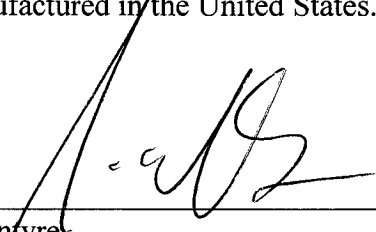
Attention: Quality Control Manager

Alinabal Part Number: CBA 6 B2

Customer Part Number: D2611

Customer P.O. Number: 2008760

We certify that all parts manufactured or supplied by this company on subject purchase order are of a good commercial quality and in accordance with applicable purchase order, drawings and specifications. These parts were manufactured in the United States.

  
\_\_\_\_\_  
Ian McIntyre  
Quality Engineer

10/4/05  
Date